

1/22

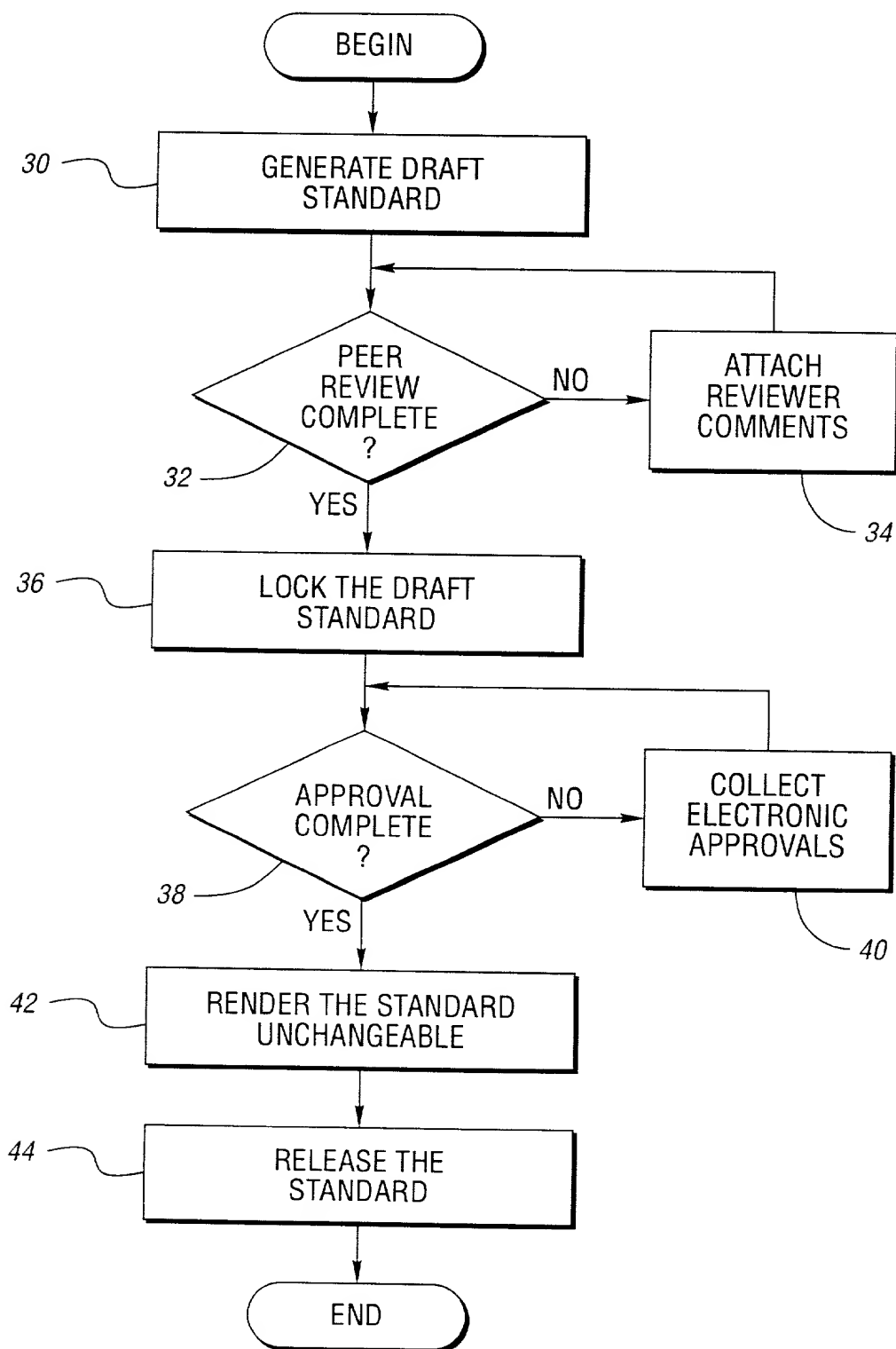


Fig. 1

2/22

Thursday, 12/7 Demo
 CR Number: CR0000245

Creation Date: 07Dec2000 08:23 AM
 CRAD Status: Routed For Peer Review

Top

Header

Reason For Change

Technical Standards

Supporting Documents

Hard Copy

Actions

Add Comment

Complete Review

Edit

View Comments

View Peer Reviewers

View Approvers

54

Originator: Keith Seroski
 Originator Phone: 513-626-4086
 Originator Fax: 513-626-xxxx

56

GBU: TISSUES & TOWELS
 Standards Office: GLOBAL - TT
 Primary Affected Category: PAPER TOWELS

Top

Header

Reason For Change

Technical Standards

Supporting Documents

Hard Copy

Actions

Detailed Reason for Change: Demonstration

Attached Files(s):

254

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Fig. 3

70

Log Out | Help | Customer Service | Customize | GCAS Search | GO | Approved Standards | Originator | Peer Reviewer | Approver | Standards Office | Maintenance

CSS

PSU

Change Request Comment

Comments for CR0000245
Thursday, 12/7 Demo

Author: Lisa Gilbert
Modified On: 13-Dec-2000 02:53:27 PM

Choose a Summary Thought For Your Comments:

Minor Comments

I am OK as long as you wait for final stability data next week.

Your Comments:

Supporting Document: Browse...

72

74

76

Actions

Maintenance

4/22

80

Fig. 4

Lisa Gilbert-LG - Inbox - Lotus Notes Desktop

File Edit View Create Actions Window Help

New Memo Delete Move To Folder Forward Reply Reply Text Only Reply With History Archive

Who	Date	Size	Subject
Welty-JE, Janie	12/13/2000	1 k	Holiday Lunch and Learnings from Training
Pratt-CK, Cheryl	12/13/2000	1 k	Re: Holiday Lunch and Learnings from Training
Westendorf-KL, Ka	12/13/2000	1 k	CSS1v2.1 Change Control Notification, #434
Urban-R, Rolf	12/13/2000	170 k	Talksheet R&C for Dec 14 CSSII ELT meeting
Huber-DA, Dale	12/13/2000	4 k	Re: hv performance tests
Higgs-MB, Mary	12/13/2000	3 k	Farewell Lunch: Kris Henninger, Beth Maris
Seroski-KA, Keith	12/13/2000	2 k	CSS START REVIEW: thursday, 12/7 Demo (CR0000245)
Serocki-KA, Keith	12/13/2000	2 k	CSS APPROVAL REQUEST: Approval Demo 12/17 (CR0000245)

From: Keith Seroski-KA
Subject: CSS APPROVAL REQUEST:Approved...

To: h6960
Cc: (bcc: Lisa Gilbert-LG/PGI)

This is an urgent request. Please respond by Friday, 12/15.

<http://swtc-cmsstest03.na.pg.com/psudev/default.asp?id=51386.40950.30998.43128&action=Detail>

Start Microsoft Ne... Corporate... Microsoft Po... Acrobat Rea... 8:06 AM

82

5/22

90

Fig. 5

Approval Demo 12/17
CR Number: CR0000246

Creation Date: 07Dec2000 08:30 AM
CRAD Status: Routed For Approval

Header | Reason For Change | Technical Standards | Supporting Documents | Hard Copy | **Actions**

Originator: Keith Seroski

Originator Phone: 513-626-4086

Originator Fax: 513-626-xxxx

Urgent Request: No

Target Date of Issue:

GBU: TISSUES & TOWELS

Standards Office: GLOBAL - TT

Primary Affected Category: NAPKINS

Detailed Reason for Change: Demonstration

Attached Files(s):

Header | Reason For Change | Technical Standards | Supporting Documents | Hard Copy | **Actions**

Header | Reason For Change | Technical Standards | Supporting Documents | Hard Copy | **Actions**

Header | Reason For Change | Technical Standards | Supporting Documents | Hard Copy | **Actions**

52

60

FILED "T 0080860

6/22

Fig. 6

100

Log Out | Help | Customer Service | Customize | GCAS Search

Approved Standards | Originator | Peer Reviewer | Approver | Standards Office | Maintenance

GO

PSU

Comments for: Approval Demo 12/17 [CR0000246]

☒ All Comments
☐ Change Request Comments
☐ Tech. Std. Comments

Select the Technical Standard: MPS 22227486.001: Integration Test

Date of Comment	Description	Author	Summary Thought	Ref Document
01Dec2000	CR:Approval Demo 12/17 This looks good. You need to update the packaging requirements.	Lisa Gilbert	Minor Comments	

7/22

Fig. 2

110

PSU

Log Out | Help | Customer Service | Customize | GCAS Search | | GO

Approved Standards | Originator | Peer Reviewer | Approver | Standards Office | Maintenance

Standards Office

Type your password to apply your electronic signature to this change request.

Login ID: tv 6960

Password

OK Cancel

112

114

8/22

Fig. 8

120

Corporate Standards System - Netscape

File Edit View Go Communicator Help

Back Forward Reload Home Search Netscape Print Security Stop

Bookmarks Location: l.pg.com/Default.asp?action=URPview&CMD=View&ID=19038.8833.24630.36634&SO=NA_-_IT What's Related

CSS Production CSS Dev CSS PSU

Background: product upgrade

Amount of product: production until expiration date

only those parameter, which differ from the base reference card are listed. All others remain unchanged

Size	Mini	Mid	Maxi	Junior	XL
I Product Specification					
This has the following influence on weight distribution: add, - subtract) vs. base design					
F.P. Pad Weight	0.10	0.12	0.13	0.14	0.15
F.P. Front 50% Pad Weight	0.05	0.05	0.05	0.06	0.08
F.P. Mid 50% Pad Weight	0.05	0.03	0.03	0.03	0.05
F.P. Front 25% Pad Weight	0.03	0.03	0.02	0.03	0.03
F.P. Mid 1 25% Pad Weight	0.02	0.02	0.03	0.03	0.03
F.P. Mid 2 25% Pad Weight	0.02	0.05	0.05	0.05	0.04
F.P. Back 25% Pad Weight					
III Back Material					
Adhesive - Chasis	60049462	60049462	60049462	60049462	60049462
Adhesive - Chasis	60049462	60049462	60049462	60049462	60049462
Backsheet / Core Width	150	1502	150	150	150
(curtain- Length sprayed	403	454	502	531	603
coater) Spray density	4.250	4.250	4.250	4.250	4.250

Document: Done

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/ Atty. Docket No.: 8380/PRGA 0103 PUSP

9/22

6th

PSU

Change Request CR0000222

2000k training adding approvers

Log Out
Help
Customer Service
Customize
GCAS Search

GO

Approved Standards
Originator
Peer Reviewer
Approver
Standards Office
Maintenance

Step	Approver	Status	Role	Description	On behalf Of	Notified Date	Approval Date
1	Gilbert, Lisa	Approved	Supply-Manufacturing	test adding approvers at different steps		07NOV2000	09NOV2000
1	Manis, Mary-Beth	Approved	Analytical	training 2000k mbh		07NOV2000	07NOV2000
2	Gilbert, Lisa	In Process	Product-Process			09NOV2000	
2	Manis, Beth	Approved	Analytical			09NOV2000	07NOV2000
2	Manis, Mary-Beth	In Process	Analytical			09NOV2000	
4	Manis, MB	Unread	Analytical				
100	Higgs, Mary	Unread					

132

10/22

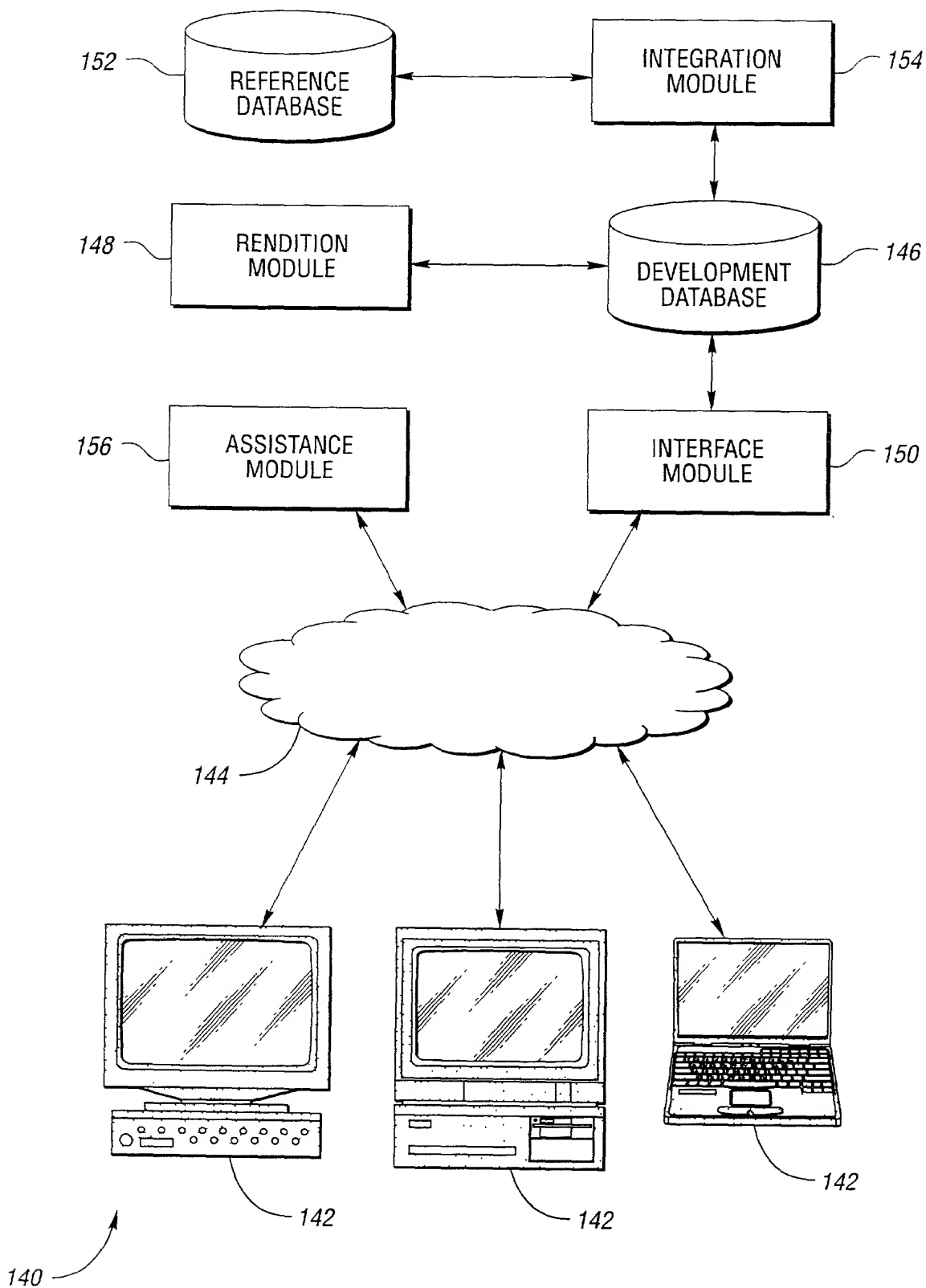


Fig. 10

069001



12/22

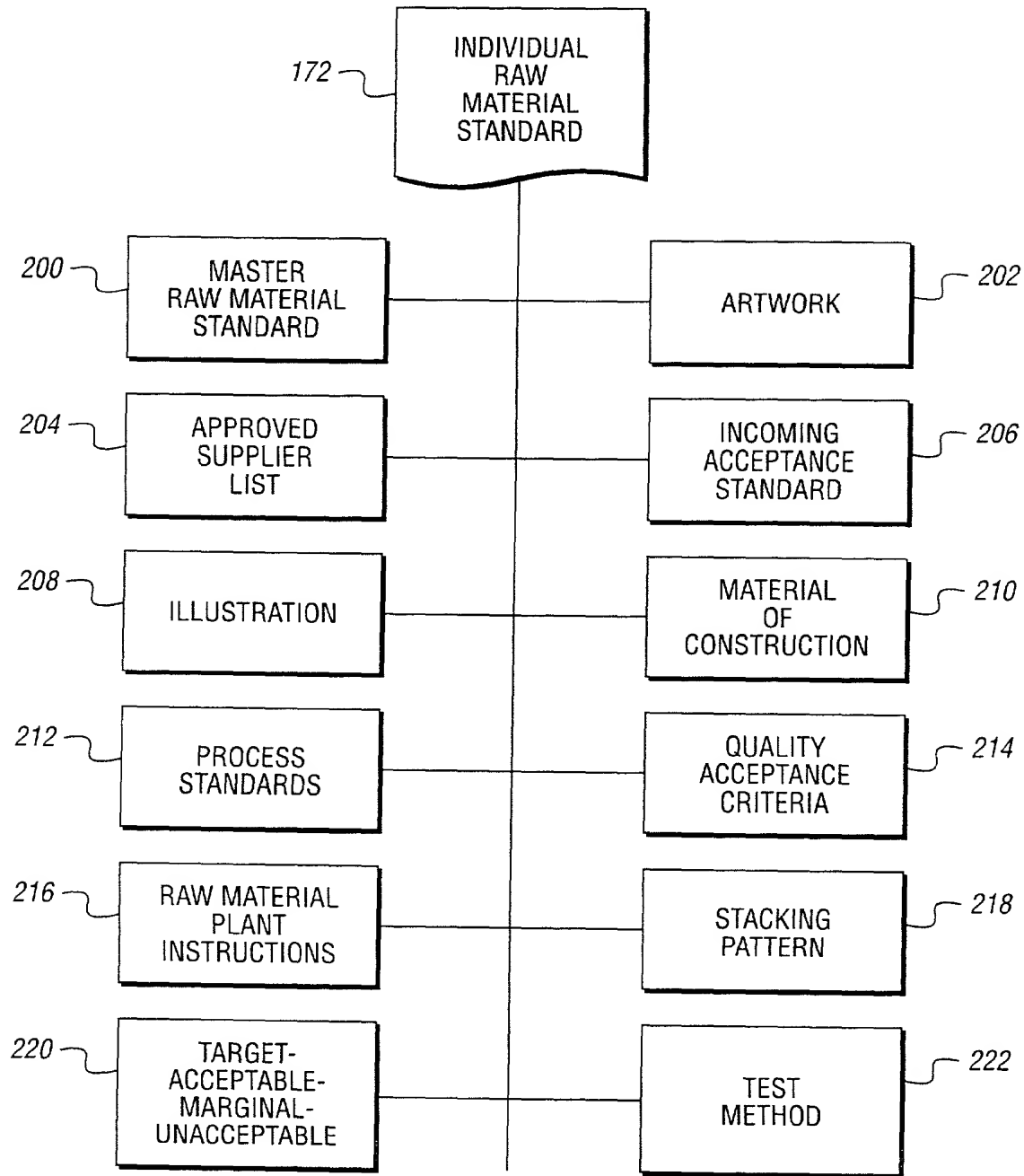


Fig. 12

13/22

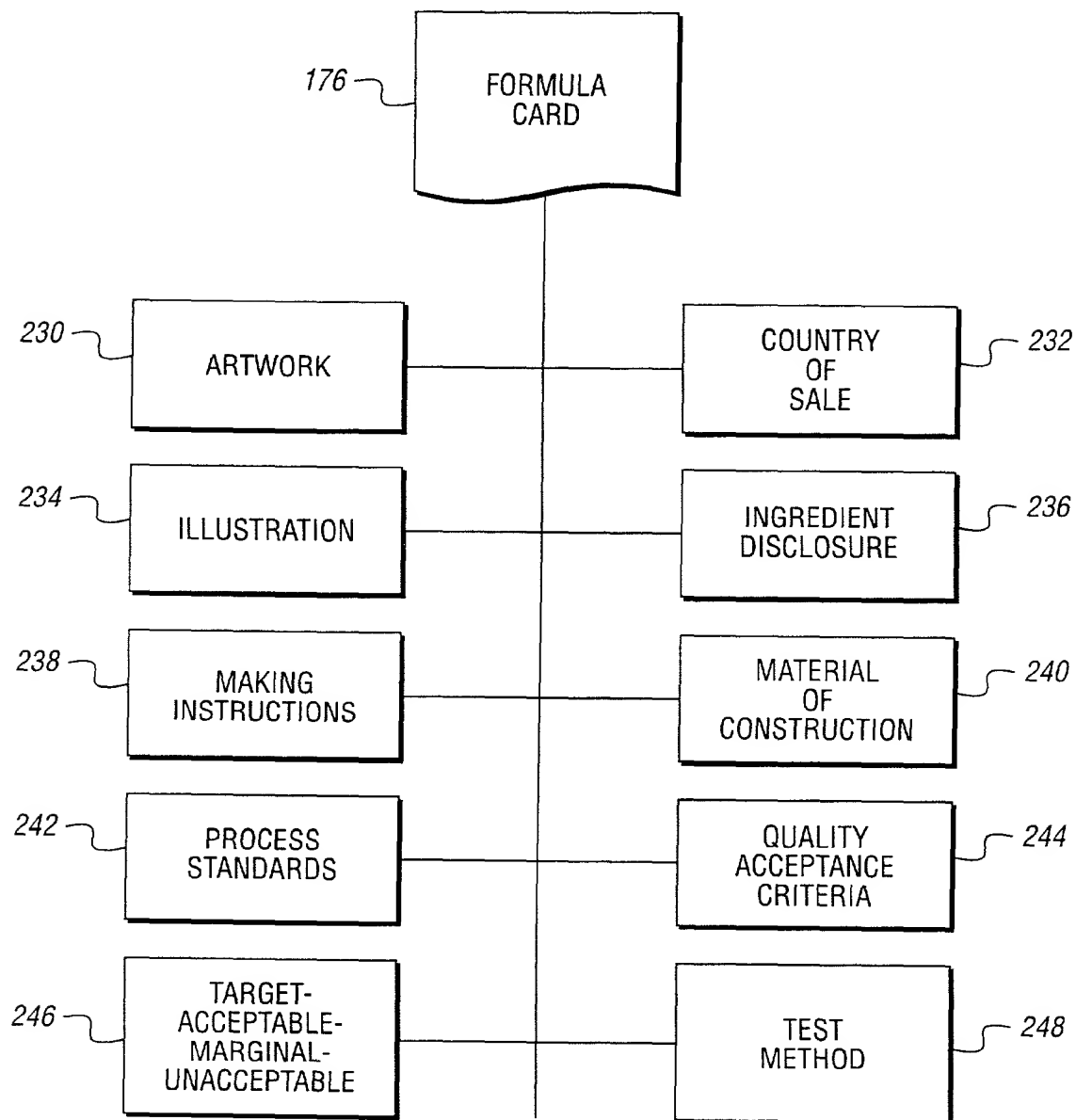


Fig. 13

14/22

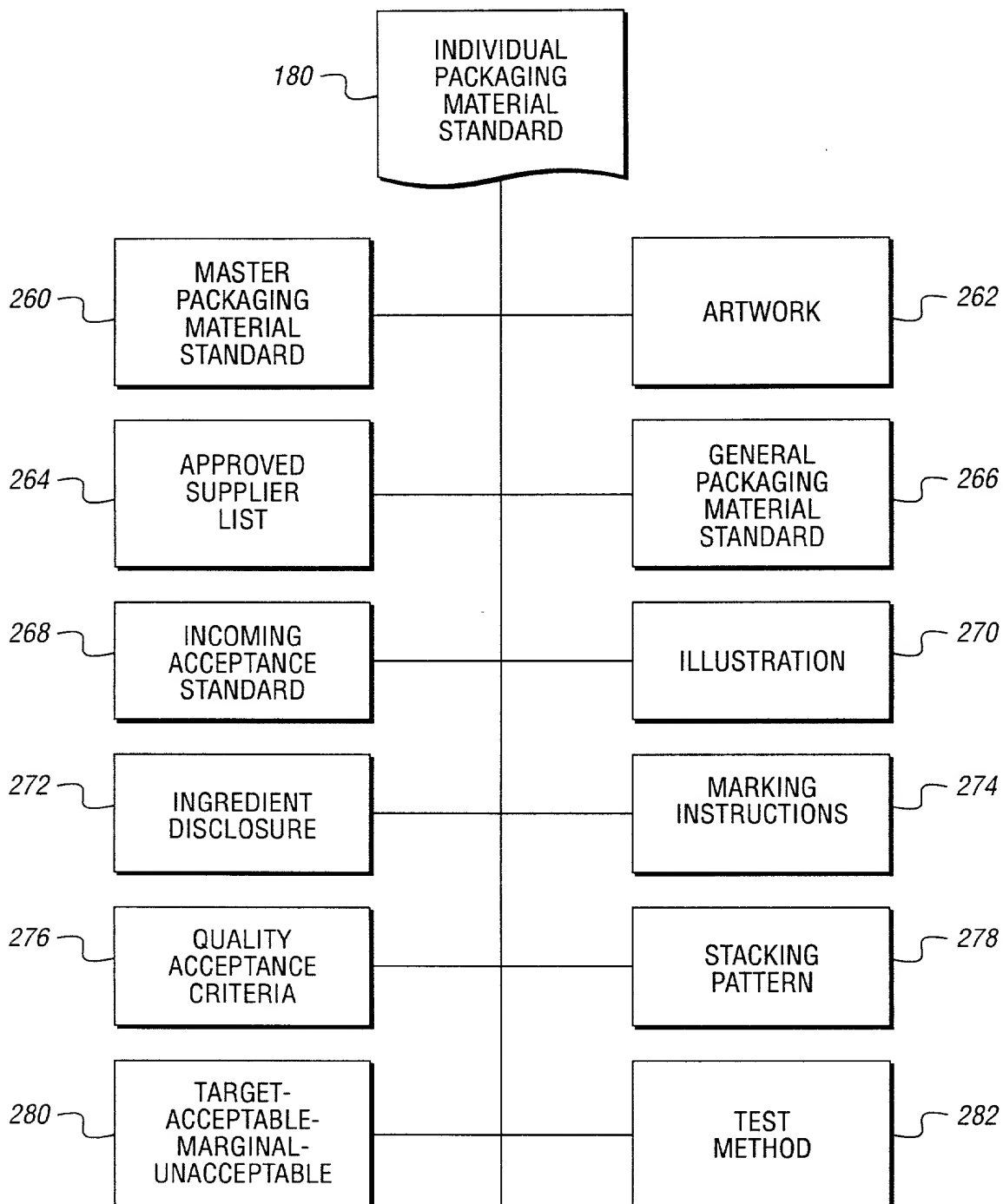


Fig. 14

15/22

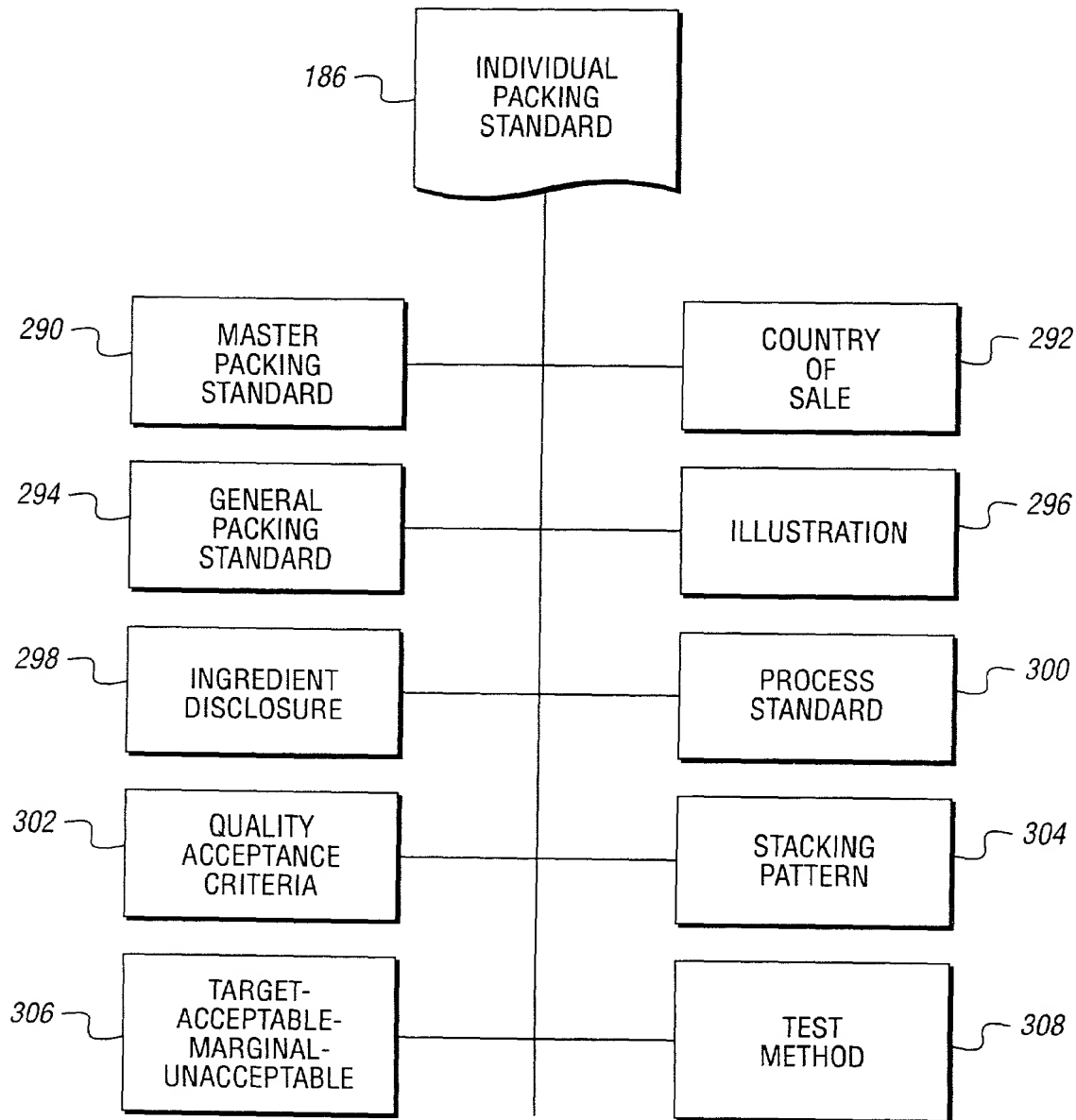


Fig. 15

16/22

Technical Standard Form

Individual Packaging Material Specification - 22227603

Originator: Editors (Co-creators): None	GCAS Status: Approved	Exp Date: Superseded on:	Is ATS: No Has ATS: No
--	-----------------------	-----------------------------	---------------------------

324 → **Top** Ownership Reference Documents Dates/Status Materials/Classification Brand/Plant P&RS Actions

Description/Title:	Gain with Bleach Unscented 42 Use - Belths Test
SAP Description:	Gain with Bleach Unscented 42 Use
Local Description:	

Document Type:	Individual Packaging Material Specification
GCAS Code:	22227603
Version:	002
Locked By:	Beth Manis

Owning Organization:	EUR/MIDDLE EAST/AFRICA-FABRIC & HOME CARE~LAUNDRY
Sharing Organization(s):	
Owning Sector:	LAUNDRY & CLEANING
Owning Standards Office:	EMEA - FABRIC & HOME CARE

Fig. 16

322

320

17/22

Life Cycle Status: PRODUCTION EXPERIMENTAL ORDER

Top Ownership Reference Documents Dates/Status Materials/Classification Brand/Plant P&RS Actions

332 Material Group: CARTON PACKER- CARRY CARTON- (BOARD)

Material Type: PACKING MATERIAL

Other Names:

Base Unit of Measure: EACH

334 Packaging Level:

336 Packaging Material Weight by Subcomponent:

338 Additional Material Groups:

Packaging Material Type: CARTON BOARD

Packaging Size with Unit: 6* 42 FLUID OUNCE US

Preferred Material Flag: No

Supplier Trade Name:

Fig. 17

330

18/22

FOHTEO" T0080860

CONTAINER/SHIPPER/CARRY CARTON (CORRUGATED)/TRAY CASE

COMPACT
CONTAINER/SHIPPER/CARRY CARTON (CORRUGATED)/TRAY CASE
CONTAINER
COPPER SALT
CORE - TOILET/TOWEL ROLL

Add Remove

— Select One or more and click on Remove —
CONTAINER/SHIPPER/CARRY CARTON (CORRUGATED)/TRAY CASE

PACKING MATERIAL

CHIPBOARD
CLAY COATED NEWSBACK
CORRUGATED BOARD
CORRUGATED PAPER
CORRUGATED PLASTIC
COTTON
CRYSTAL
FLINT GLASS
GLASS
HIGH DENSITY POLYETH
INK
CORRUGATED BOARD

Packaging Material Type:

Case Count: 6

Packaging Size: 36

Packaging Unit: KILOGRAM

*Material Group:

Additional Material Groups:

*Material Type:

Other Names:

*Base Unit of Measure:

Packaging Level:

Packaging Material Weight By Sucomponent:

KILOGRAM

CONSUMER

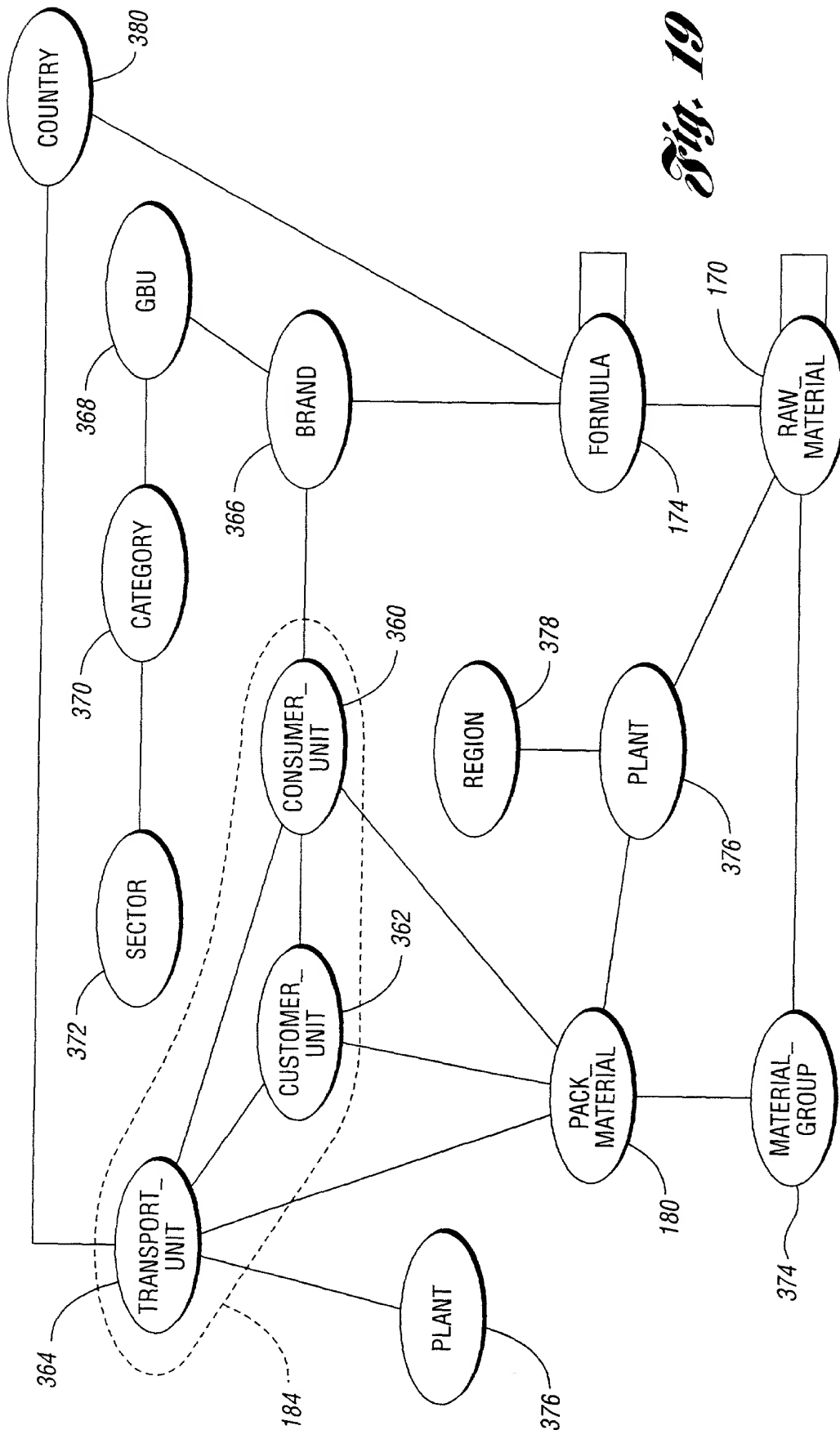
352

350

Fig. 18

19/22

Fig. 19



20/22

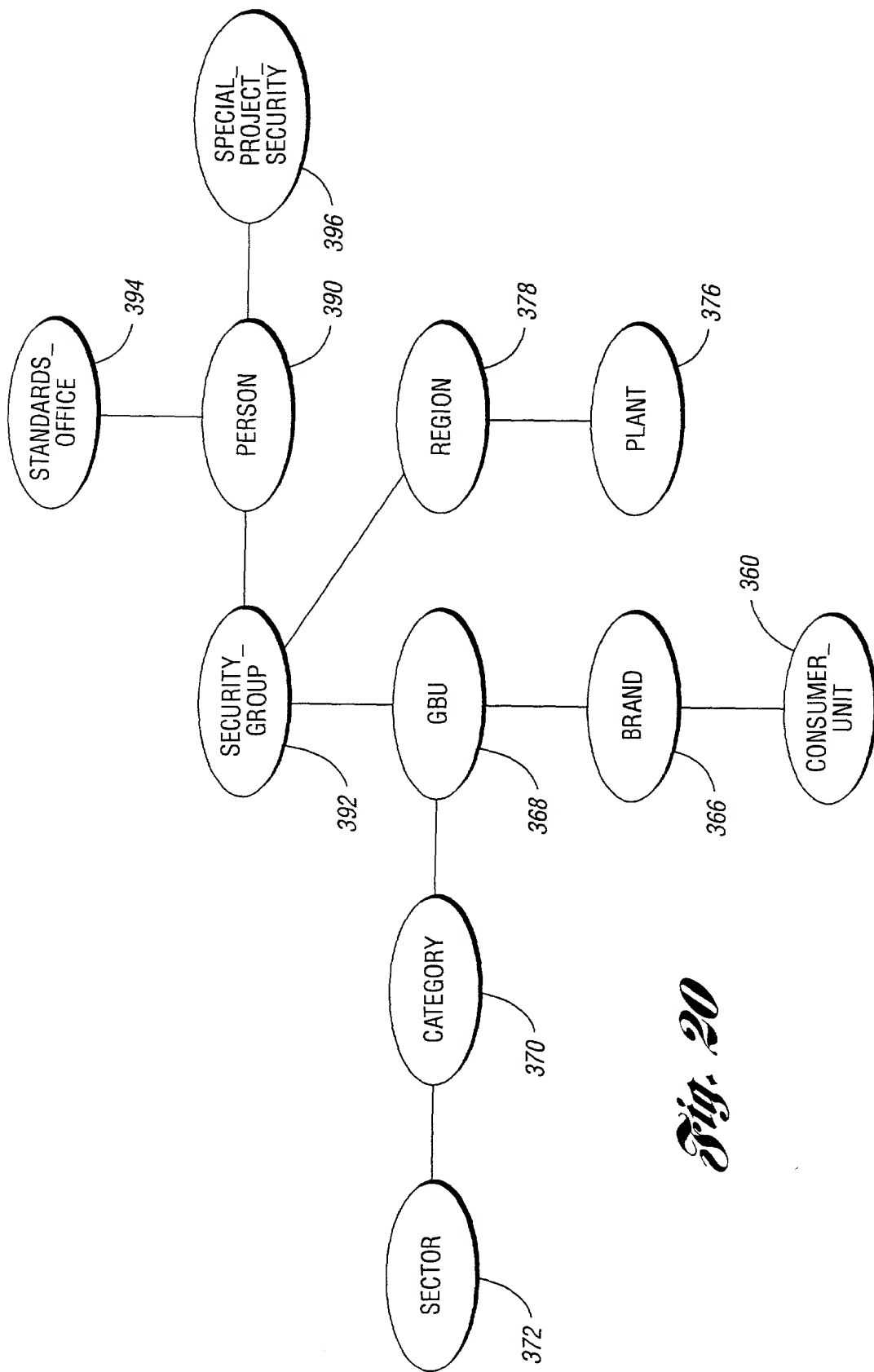


Fig. 20

FIG. 20

21/22

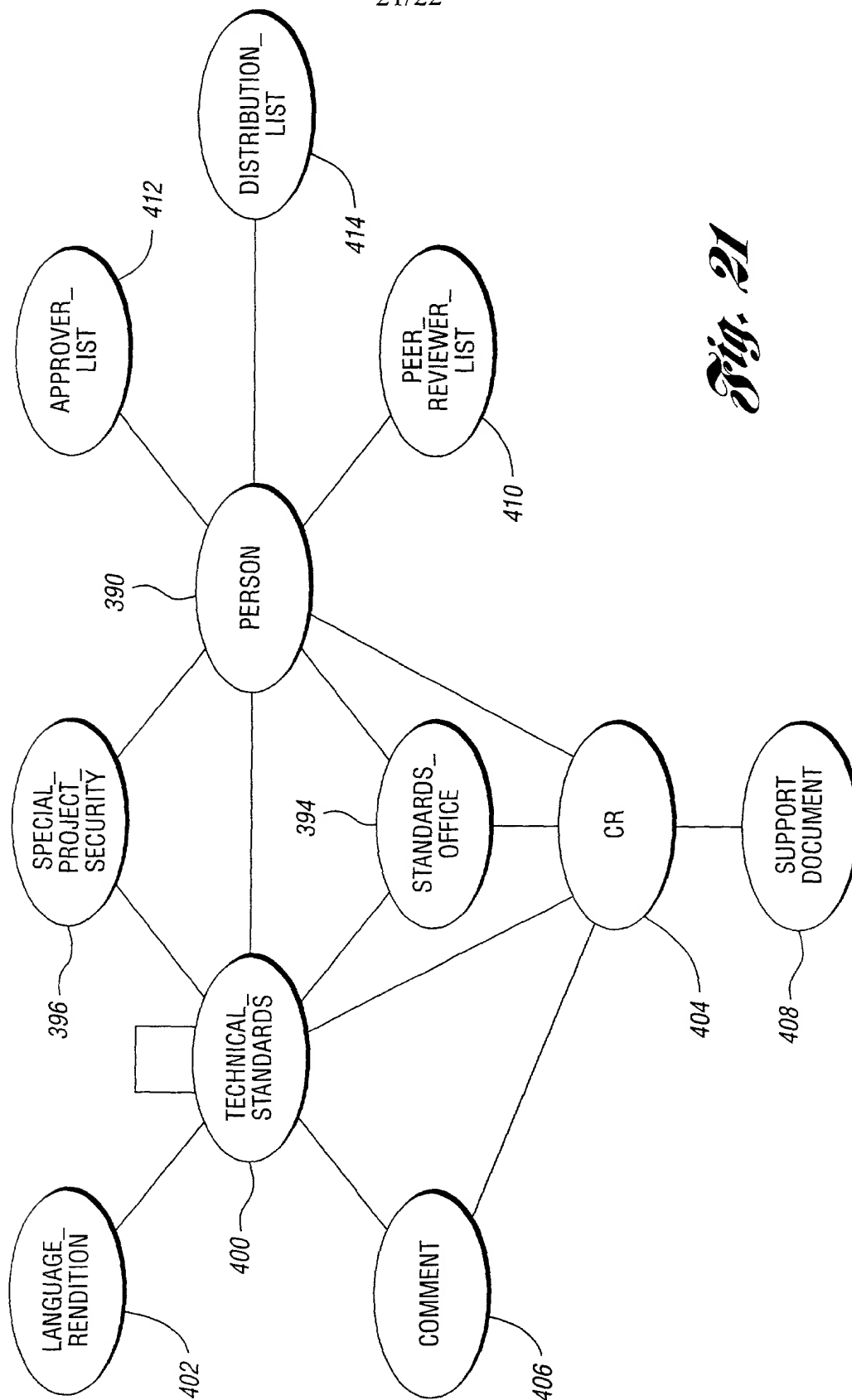


Fig. 21

TOPPED " F0080860

22/22

Fig. 22

420

Corporate Standards System - Netscape

File Edit View Go Communicator Help

Back Forward Reload Home Search Netscape Print Security Stop

Bookmarks Location: l.pg.com/Default.asp?action=URPview&CMD=View&ID=19038.8833.24630.36634&SO=NA_IT IT What's Related

CSS Production CSS Dev CSS PSU

Log Out Help Customer Service Customize GCAS Search GO

Approved Standards Originator Approver Peer Reviewer Standards Office Maintenance

CSS

Request#: tu106546311234 SO Creator: Krista Hepp Create Date: 18DEC2000

Approver List	Approval Status	Approval Date
1 Schmidt, Guenter		

424

1. Select users you choose not to approve and click Remove Selected to remove them from this request.

2. To approve all users that remain (no selection required), click Approve All.

Select Name ☐ Gooch, Jay Region NORTHERN AMERICA GBU Site TISSUES & TOWELS

422

Document: Done

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